

ALUMOWELD® Wire and Strand

Physical and Electrical Characteristics

Alumoweld Strand ASTM B-416

| Number & Size of Wires | Nominal Wire Diameter | | Nominal Strand Diameter | | Breaking Lod | | Weight | | Resistance | | Cross Section | |
|------------------------|-----------------------|-------|-------------------------|-------|--------------|--------|---------|-------------|------------|--------------------|---------------|---------|
| | AWG | in. | mm | in. | mm | lbs | kg | lbs/1000 ft | kg/km | Ohms/1000 ft @68°F | Ohms/km @20°C | sq. in. |
| 37 No. 6 | 0.1620 | 4.115 | 1.130 | 28.80 | 120,200 | 54,500 | 2222.00 | 3307.0 | 0.05356 | 0.1757 | 0.76264 | 492.20 |
| 37 No. 7 | 0.1443 | 3.665 | 1.010 | 25.70 | 100,700 | 45,690 | 1762.00 | 2623.0 | 0.06754 | 0.2216 | 0.60509 | 390.30 |
| 37 No. 8 | 0.1285 | 3.264 | 0.899 | 22.90 | 84,200 | 38,190 | 1398.00 | 2080.0 | 0.08516 | 0.2794 | 0.47984 | 309.50 |
| 37 No. 9 | 0.1144 | 2.906 | 0.801 | 20.30 | 66,770 | 30,290 | 1108.00 | 1649.0 | 0.10740 | 0.3523 | 0.38032 | 245.50 |
| 37 No.10 | 0.1019 | 2.588 | 0.713 | 17.90 | 52,950 | 24,020 | 879.00 | 1308.0 | 0.13540 | 0.4443 | 0.30174 | 194.70 |
| 19 No. 5 | 0.1819 | 4.620 | 0.910 | 23.10 | 73,350 | 33,270 | 1430.00 | 2129.0 | 0.08224 | 0.2698 | 0.49438 | 318.70 |
| 19 No. 6 | 0.1620 | 4.115 | 0.810 | 20.60 | 61,700 | 27,990 | 1134.00 | 1688.0 | 0.10370 | 0.3402 | 0.39163 | 252.70 |
| 19 No. 7 | 0.1443 | 3.665 | 0.721 | 18.30 | 51,730 | 23,460 | 899.50 | 1339.0 | 0.13080 | 0.4290 | 0.31073 | 200.40 |
| 19 No. 8 | 0.1285 | 3.264 | 0.642 | 16.30 | 43,240 | 19,610 | 713.50 | 1062.0 | 0.16490 | 0.5409 | 0.24641 | 158.90 |
| 19 No. 9 | 0.1144 | 2.906 | 0.572 | 14.50 | 34,290 | 15,550 | 565.80 | 842.0 | 0.20790 | 0.6821 | 0.19530 | 126.10 |
| 19 No.10 | 0.1019 | 2.588 | 0.509 | 12.90 | 27,190 | 12,330 | 448.70 | 667.7 | 0.26220 | 0.8601 | 0.15495 | 99.96 |
| 7 No. 5 | 0.1819 | 4.620 | 0.546 | 13.90 | 27,030 | 12,260 | 524.90 | 781.1 | 0.22640 | 0.7426 | 0.18193 | 117.40 |
| 7 No. 6 | 0.1620 | 4.115 | 0.486 | 12.40 | 22,730 | 10,310 | 416.30 | 619.5 | 0.28030 | 0.9198 | 0.14435 | 93.10 |
| 7 No. 7 | 0.1443 | 3.665 | 0.433 | 11.00 | 19,060 | 8,645 | 330.00 | 491.1 | 0.35350 | 1.1600 | 0.11448 | 73.87 |
| 7 No. 8 | 0.1285 | 3.264 | 0.385 | 9.78 | 15,930 | 7,226 | 261.80 | 389.6 | 0.44580 | 1.4630 | 0.09077 | 58.56 |
| 7 No. 9 | 0.1144 | 2.906 | 0.343 | 8.71 | 12,630 | 5,729 | 207.60 | 308.9 | 0.56210 | 1.8440 | 0.07198 | 46.44 |
| 7 No.10 | 0.1019 | 2.588 | 0.306 | 7.76 | 10,020 | 4,545 | 164.70 | 245.1 | 0.70880 | 2.3250 | 0.05708 | 36.83 |
| 7 No.11 | 0.0907 | 2.304 | 0.272 | 6.91 | 7,945 | 3,604 | 130.60 | 194.4 | 0.89380 | 2.9320 | 0.04527 | 29.21 |
| 7 No.12 | 0.0808 | 2.052 | 0.242 | 6.16 | 6,301 | 2,858 | 103.60 | 154.2 | 1.12700 | 3.6970 | 0.03590 | 23.16 |
| 3 No. 5 | 0.1819 | 4.620 | 0.392 | 9.96 | 12,230 | 5,547 | 224.50 | 334.1 | 0.51770 | 1.6990 | 0.07796 | 50.32 |
| 3 No. 6 | 0.1620 | 4.115 | 0.349 | 8.87 | 10,280 | 4,663 | 178.10 | 265.0 | 0.65280 | 2.1420 | 0.06185 | 39.90 |
| 3 No. 7 | 0.1443 | 3.665 | 0.311 | 7.90 | 8,621 | 3,910 | 141.20 | 210.1 | 0.82320 | 2.7010 | 0.04905 | 31.65 |
| 3 No. 8 | 0.1285 | 3.264 | 0.277 | 7.03 | 7,206 | 3,269 | 112.00 | 166.7 | 1.03800 | 3.4060 | 0.03890 | 25.10 |
| 3 No. 9 | 0.1144 | 2.906 | 0.247 | 6.26 | 5,715 | 2,592 | 88.81 | 132.2 | 1.30900 | 4.2940 | 0.03085 | 19.90 |
| 3 No.10 | 0.1019 | 2.588 | 0.220 | 5.58 | 4,532 | 2,056 | 70.43 | 104.8 | 1.65100 | 5.4150 | 0.02446 | 15.78 |

Alumoweld Strand ASTM B-415

| Number & Size of Wires | Nominal Wire Diameter | | Nominal Strand Diameter | | Breaking Lod | | Weight | | Resistance | | Cross Section | |
|------------------------|-----------------------|-------|-------------------------|-------|--------------|-------|--------|-------------|------------|--------------------|---------------|---------|
| | AWG | in. | mm | in. | mm | lbs | kg | lbs/1000 ft | kg/km | Ohms/1000 ft @68°F | Ohms/km @20°C | sq. in. |
| No. 5 | 0.1819 | 4.620 | 165 | 116.0 | 4,290 | 1,946 | 74.25 | 110.5 | 1.541 | 5.056 | 0.02599 | 16.77 |
| No. 6 | 0.1620 | 4.115 | 175 | 123.0 | 3,608 | 1,637 | 58.88 | 87.6 | 1.943 | 6.375 | 0.02062 | 13.30 |
| No. 7 | 0.1443 | 3.665 | 185 | 130.1 | 3,025 | 1,372 | 46.69 | 69.5 | 2.450 | 8.038 | 0.01635 | 10.55 |
| No. 8 | 0.1285 | 3.264 | 195 | 137.1 | 2,529 | 1,147 | 37.03 | 55.1 | 3.089 | 10.130 | 0.01297 | 8.37 |
| No. 9 | 0.1144 | 2.906 | 195 | 137.1 | 2,005 | 909 | 29.37 | 43.7 | 3.896 | 12.780 | 0.01028 | 6.63 |
| No.10 | 0.1019 | 2.588 | 195 | 137.1 | 1,590 | 721 | 23.29 | 34.7 | 4.912 | 16.120 | 0.00816 | 5.26 |
| No.11 | 0.0907 | 2.304 | 195 | 137.1 | 1,261 | 572 | 18.47 | 27.5 | 6.194 | 20.320 | 0.00647 | 4.17 |
| No.12 | 0.0808 | 2.052 | 195 | 137.1 | 1,000 | 454 | 14.65 | 21.8 | 7.811 | 25.630 | 0.00513 | 3.31 |

Modulus of Elasticity: Strand 23,000,000; Solid Wire 23,500,000. Coefficient of Linear Expansion: 0.000,007,2 per degree F.
 Modulus of Elasticity: Strand 16,200 kg/mm²; Solid Wire 16,500 kg/mm². Coefficient of Linear Expansion: 0.000,013 per degree C.