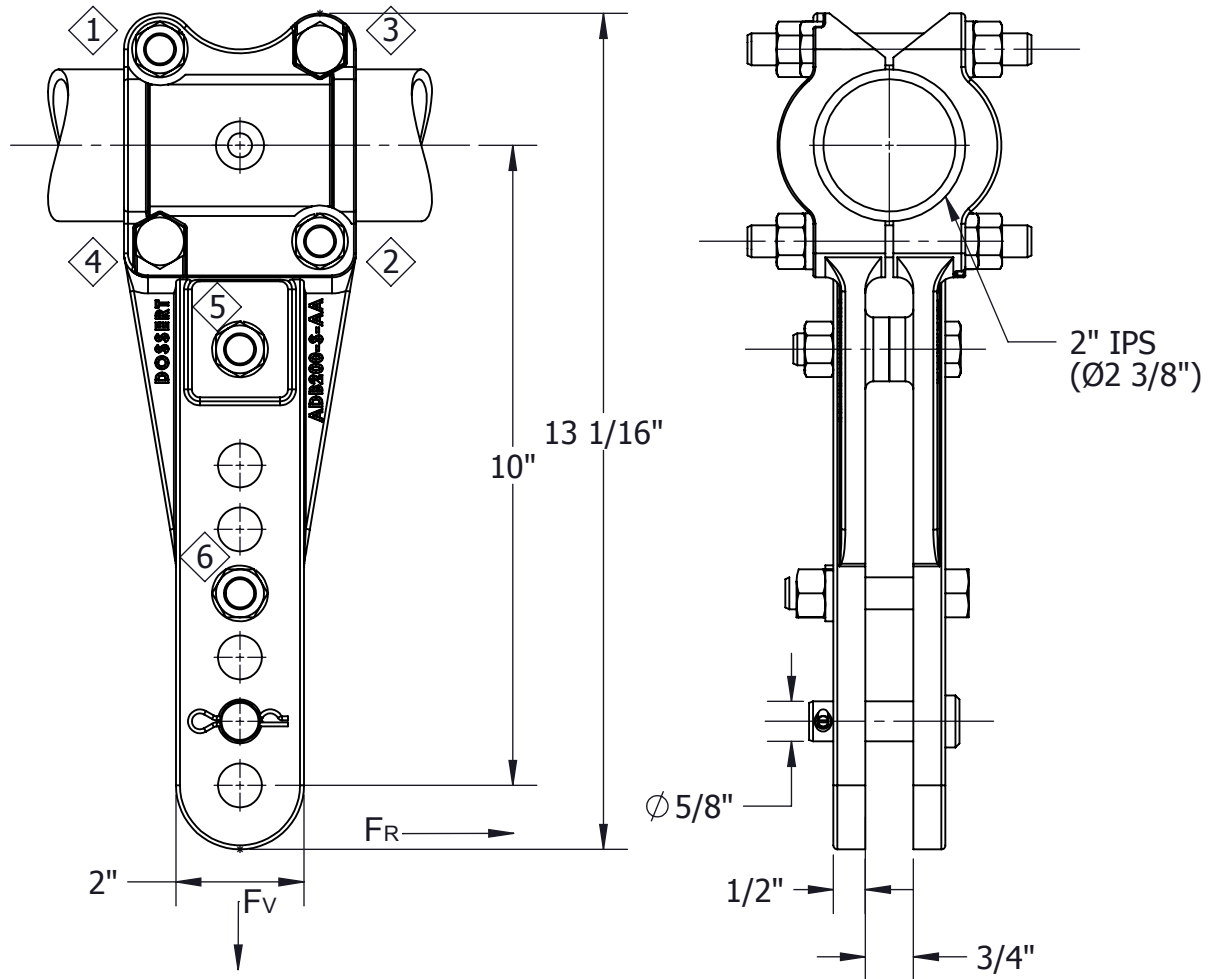


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ITEM NO:

DWG. NO:



MATERIAL:

ALUMINUM ALLOY ASTM B26

BOLTS, COTTER PIN & LOCKWASHERS - STAINLESS STEEL

NUTS - SILICON BRONZE

CLEVIS PIN - STEEL, H.D.G*

MECHANICAL RATINGS:

MIN. ULTIMATE STRENGTH (FR) LOAD : 7,500 LBS

(FV) LOAD : 19,170 LBS

NOTE:

1. TORQUE SEQUENCE AT ASSEMBLY AS SHOWN IN DIAMOND, . MUST TORQUE BOLTS 1 THRU 5, 5 TIMES TO INSURE FINAL TORQUE OF 40 FT-LBS.

BOLT SIZES	WRENCH/ SOCKET SIZES	TORQUE VALUES (FT-LBS)
1/2-13	3/4 HEX	40

WT: 4.9 LB

* = HOT DIP GALVANIZED

THIS DRAWING ASSIGNED	LOCATION					CONTRACT NO		CUST / CONTR																					
	<table><tr><td>REV</td><td>DESCRIPTION</td><td>DATE</td><td>BY</td><td>APR</td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr></table>					REV	DESCRIPTION	DATE	BY	APR																DRN BY: AY			
						REV	DESCRIPTION	DATE	BY	APR																			
DRN DATE: 3.8.13																													
CHK BY: JL																													
CHK DATE: 3.8.13				CLAMP, PIPE, DROP BRACKET 2" IPS, 10" DROP, AL																									
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					REV	PART NO:		ADB200-S-AA																					
					0			1 OF 1																					

DRN BY:
AY

DRN DATE:
3.8.13

CHK BY:
JL

CHK DATE:
3.8.13

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